





### **FEATURES**

- Collimated or Adjustable Focus Beam
- High Stability and Low Noise
- ✓ ESD & Reverse Polarity Protected

#### **APPLICATIONS**

- Measurement
- Bioanalytical
- Automation and Alignment

# **Operational Hazard of Laser Module**

This laser module emits radiation that is visible/invisible and harmful to human eye. When in use, do not look directly into the laser emitting aperture. Direct viewing of laser diode emission at close range may cause eye damage.





### **Limited Warranty**

One year. No warranty coverage for disassembly, modifications, or damage due to abuse or misapplication.





## **SPECIFICATIONS**

OPTICAL			
Wavelength	650 nm		
Optical Output Power	<1 mW		
Stability	<1%		
Wavelength Drift	0.2nm/°C		
Noise (20MHz Bandwidth)	<0.5% RMS		
Laser Operation	Continuous		
Laser Structure	Single Mode Laser		
Line Thickness	Adjustable		
Minimum Line Thickness	<1mm up to 1 meter		
Pointing Stability	<50µrad		

### **ELECTRICAL**

Operating Voltage <sup>1</sup>	3 to 5 VDC		
Operating Current	<40 mA		
Control Circuit	Auto Power Control		
Electrical Connections	+Red, -Black		

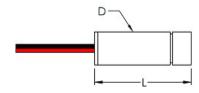
# MECHANICAL/ENVIRONMENTAL

Dimension	See chart	
Cable	380mm	
Operating Temperature	-10°C to +50°C	
Storage Temperature	-40°C to +80°C	
Heat Sink Requirements <sup>2</sup>	Recommended	

### Notes

- 1. Please ensure there is no voltage surge.
- 2. Heat Sink: The ULL Series Red Laser Line Module is designed to dissipate heat through its body. Do not restrict air circulation around the device; an additional heat sink can be used to maximize the performance and life time of the laser.

#### **OUTLINE DRAWING**





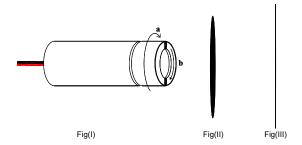






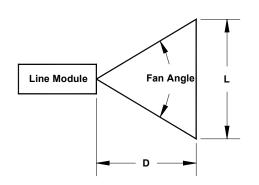


### **FOCUS ADJUSTMENT OF LINE GENERATORS**



The line generator lens assembly consists of: aspherical lens assembly a and cylindrical lens assembly b. Lens assembly a adjusts the coarse thickness of the line and lens assembly b adjusts the fine thickness of the line. To focus the line at a given distance rotate lens assembly a, until you get the thinnest possible line. Your line at this point may look the line in Fig (II), thick in the center and thin along the edges. To adjust to a thin line focused line (Fig (III)), keep lens assembly a fixed and gently rotate lens assembly b (<90°) (making sure not to move lens assembly a during this process) until you get a thin uniform line as shown in Fig (III).

## **FAN ANGLE SELECTION GUIDE**



L: Line Length

D: Distance

a: Factor

For given Fan Angle, the Line Length L at distance D is calculated using the equation:

## $L = a \times D$

For Example: using 4° Fan Angle at distance of 1.5 m, the Line Length will be  $L=0.07 \times 1.5 \text{ m} = 0.105 \text{ m}$ 

	Fan angle	Factor a	Line Length(m)			Laser Class	Dimension (Diameter x Length)
Part No.	angle		D=0.5m	D=1m	D=3m		
ULL5-1G-650-04	4 °	0.07	0.04	0.07	0.21	II	10.5mm X 30mm
ULL5-1G-650-15	15°	0.26	0.13	0.26	0.78	II	10.5mm X 30mm
ULL5-1G-650-30	30 °	0.54	0.27	0.54	1.62	II	10.5mm X 30mm
ULL5-1G-650-45	45°	0.83	0.42	0.83	2.49	II	10.5mm X 30mm
ULL5-1G-650-60	60 °	1.15	0.58	1.15	3.45	II	10.5mm X 30mm
ULL5-1G-650-75	75 °	1.53	0.77	1.53	4.59	II	10.5mm X 30mm
ULL5-1G-650-90	90°	2.00	1.00	2.00	6.00	II	10.5mm X 35mm

**WORLD STAR TECH**