

Scepter™

Automated Connector Polishing System

PRECISION OPTICAL POLISHING

EXTERNAL PC CONTROL WITH MICROFEED™

INDEPENDENT SUSPENSION WORKHOLDERS

SUPPORTS ALL INDUSTRY STANDARD AND MIL-SPEC CONNECTORS/TERMINI

AIR POLISHING IN MACHINE

TELCORDIA COMPLIANT



SPECIFICATIONS AND FEATURES

Polishing Performance¹

Apex Offset

<50 microns, maximum <15 microns, typical

Radius of Curvature

10-25 mm, 2.5 mm ferrules 7-20 mm, 1.25 mm ferrules 5-12 mm, APC ferrules

Undercut/Protrusion²

0 to -50 nm

Optical Performance³

Back Reflection

< -60 dB, UPC < -65 dB, APC

Insertion Loss

< 0.25 dB, typical

Operational

Connector Capacity

Up to 12 connectors

Connector Support

All industry standard, MIL-spec and custom connectors/termini

Process Time⁴

Approximately 30 sec/connector

Polishing Pressure

Programmable, sub-micron, automated, linear displacement

Polishing Speed

Program selectable

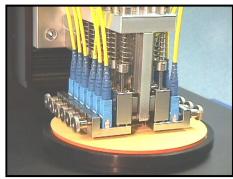
Cycling Timing

Program selectable

Polishing Motion

Random orbital

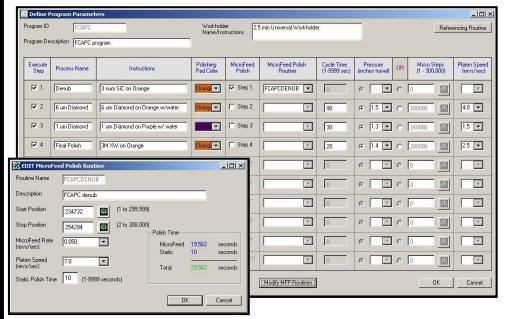
⁴ Singlemode UPC/APC finish.



Scepter workholders feature Independent Suspension (IS) at each connector position for controlled pressure and uniform contact with the polishing surface. IS permits air polishing while maximizing film life. Each position is optically aligned for optimal polish geometry (patent pending).

Specifications subject to change without notice

Rev. 2, 1/13



Scepter features an intuitive user interface for creating polishing programs. All polishing parameters including cycle time, pressure and speed settings are easily inputted for all connector types and desired surface geometries.

¹ Polishing performance meets and exceeds Telecordia specifications, and can be optimized for specific applications. ² Dependent upon radius of curvature.

³Optical performance may vary between connector manufacturers.