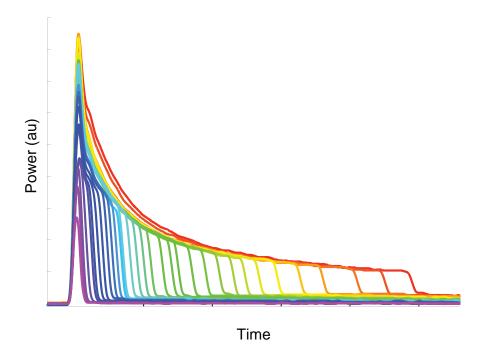
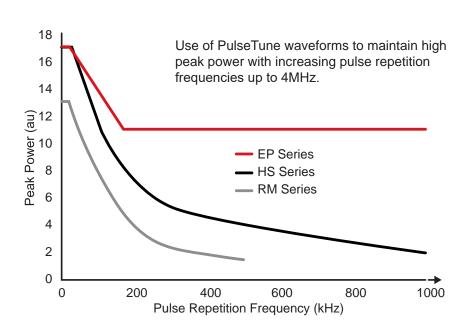
PulseTune Technology

Our PulseTune technology provides the ability to select waveforms, offering pulse durations from 3 ns - 2000 ns. Each pulse waveform is designed for maximum peak power and pulse energy at an optimised pulse repetition frequency.







redENERGY® and GTWave® are registered trademarks of SPI Lasers UK Ltd

 $\checkmark \checkmark = Optimal for \ \checkmark = Good for$

| Туре | | S Type | Z Type | L Type | Н Туре |
|--------------------------------------|-------------------------|------------|------------------------|------------------------|------------|
| Key Applicati | ons | | | | |
| Ablation | 大吉 | √ √ | √ √ | ✓ | √ |
| Cleaning | 4 | | ✓ | ✓ | √ √ |
| Drilling | | √√ | √ √ | ✓ | ✓ |
| Engraving, deep | 12 | ✓ | √ √ | ✓ | √ √ |
| Engraving, fine | SPI | √ √ | √ √ | ✓ | |
| Marking anodised & painted materials | SPI Lasers | ✓ | $\checkmark\checkmark$ | $\checkmark\checkmark$ | ✓ |
| Marking, general | SPI) Lasers | ✓ | √ √ | √ √ | ✓ |
| Marking, metal | SPI Onning | ✓ | $\checkmark\checkmark$ | $\checkmark\checkmark$ | ✓ |
| Marking, plastic (night & day) | START STOP FNGINE | √√ | ✓ | √ √ | ✓ |
| Micro-machining | | √ √ | ✓ | | |
| Precision cutting | + 70 | √√ | √ √ | | ✓ |
| Scribing | | √ √ | √ √ | ✓ | |
| Solar cell processing | | √ √ | √ √ | ✓ | ✓ |
| Thin film patterning | | √ √ | √ √ | √ | √ √ |
| Thin foil cutting | | √ √ | √ √ | √ | √ √ |
| Welding | 0000 | ✓ | √ √ | | √ √ |

Terms and Conditions

All product information is believed to be accurate and subject to change without notice. A complete product specification will be issued on request and also at time of order acknowledgement. The user assumes all risks and liability whatsoever in connection with the use of the product and its application. These lasers are designed as products for incorporation or integration into other equipment.



redENERGY® G4

20W - 200W

Pulsed Fiber Lasers

WITH GTwave® AND PulseTune TECHNOLOGY

GREATER FLEXIBILITY

SUPERIOR QUALITY

INCREASED PRODUCTIVITY

IMPROVED PROFITABILITY













redENERGY G4 20W - 200W Pulsed Fiber Lasers



Product selection parameters

| Wavelength | | | | | | | | | 1060nm | | | | | | | | |
|--|--------|--------------------------|--------|-----------------------------------|---------------|-------------|---------|--------|--------|-------|--------|--------|-----------|--------|--------|------------|--------|
| Beam quality options (1) | | S Type | | | Z Type | | | | | | | | L Type | Н Туре | | | |
| M ² | | <1.3 | | <1.6 | | | | | | | | 1.8 | 3 | | | | |
| Rated average power (W) | 2 | 20 | 50 | 2 | 20 | 30 | 50 | | 70 | | 100 | | 130 | 200 | 20 | 40 | 70 |
| PulseTune Functionality ⁽²⁾ | HS | EP | HS | RM | EP | RM | N RM EP | | RM | EP E | | P | EP | EP | HS | HS | HS |
| Beam delivery cable length (m) | | 2 | | 2 | 2/3 3 3/5 1/3 | | 3/5 | | 2/3 | 3/5 | | | | | | | |
| Beam delivery optic / connector | | | | ILOC/ ILLK | | | | | | | ILC |)C + | IBeam1 | | | ILOC/ ILLK | |
| Pulse parameters | | | | | | | | | | | | | | | | | |
| Max peak power (kW)* | | >7 | | | >10 | | | | | | | | | >20 | | | |
| Max pulse energy (mJ) | >0.6 | > | 0.7 | >1 | | | >1 | | >1. | | | > | >1.5 >0.8 | | >1.25 | | |
| Pulse repetition frequency range (kHz) | | 1-1000 | | 1-500 1-1000 1-500 1-1000 | | | 1-500 | 1-1000 | | | 1-4000 | | 1-1000 | | | | |
| PulseTune waveforms | 24 | 40 | 24 | 2 | 40 | 2 | | 38 | 2 | 37 | 32 | 48 | 47 | 45 | 25 | | 24 |
| Pulse duration range (ns) | 10-240 | 3-500 | 11-220 | 26-250 | 3-500 | -500 26-250 | | 6-500 | 28-260 | 9-500 | 12-500 | 4-2000 | 5-2000 | 9-2000 | 10-220 | 10-240 | 10-250 |
| CW mode with modulation | | Yes | | No Yes No Yes | | | Yes | No | | Yes | | No | | Yes | | | |
| Modulation range in CW (kHz) | | 1-100 | | N/A 1-100 N/A 1-100 N/A 1-100 N/A | | | | | | | 1-100 | | | | | | |
| Output power stability %p-p* | | | | | <5 | | | | | | | <8 | | <5 | | | |
| Cooling options | | | | | | | | | | | | | | | | | |
| Air cooled or Water cooled | | | | Air Water Air | | | | | | Air | | | | | | | |
| Environmental | | | | | | | | | | | | | | | | | |
| Ambient temperature range (°C) | 0- | 45 | 0-42 | 0-45 0-40 | | | | 40 | | 15-35 | 5-40 | 10-45 | 10-40 | 0- | 45 | 0-40 | |
| Relative humidity | | 5-95% RH (non-codensing) | | | | | | | | | | | | | | | |

^{*} As measured at rated average power, waveform 0, max pulse energy and over full operating temperature range. Models with longer Beam Delivery cables may have lower Peak Power than stated

1. Beam quality options

S Type - Single mode (M² <1.3)

Generating very fine spot size <20 microns with high power stability and large depth of focus. Ideally suited to applications requiring small feature sizes.

Z Type - General purpose - (M² <1.6)

Offering higher peak power and pulse energy with only minor increase in spot size and good depth of focus.

L Type - Low mode (M² 1.6 - 2.0)

General marking applications giving slightly larger spots and features that are more appropriate to making marks visible to the naked eye.

H Type - High mode (M² 2.5 - 3.5)

Offering higher pulse energies, peak powers and even larger spots ideal for wide lines, filled font type applications and large area coverage.

Visit our NEWLY configured redENERGY G4 Page

Still not sure which is the ideal solution, visit our selector tool online:



Feature Combinations

| At a glance | | | | PulseTune Functionality ⁽²⁾ | | | | | | |
|-----------------------------|--------|--|----|--|----------|---------------------------------------|--|--|--|--|
| At a glatice | | | RM | HS | EP | | | | | |
| | S Type | | 0 | | 20W, 50W | 20W | | | | |
| Beam Quality ⁽¹⁾ | Z Type | | 0 | 20W, 30W, 50W, 70W | | 20W, 50W, 70W, 100W, 130W, 200W | | | | |
| Beam C | L Type | | 0 | | 20W | | | | | |
| | Н Туре | | 0 | | 40W, 70W | | | | | |

2. PulseTune Functionality

Gives users greater control of pulse conditions providing increased pulse energy, peak power and pulse repetition frequency.



RM Series (Reduced Mode)

- Models benefit from 2 PulseTune waveforms
- Up to 0.5 MHz pulse repetition frequencies





HS Series (High Specification)

- Up to 25 PulseTune waveforms
- Up to 1 MHz pulse repetition frequencies





EP Series (Extended Performance)

- Up to 40 optimised PulseTune waveforms
- Up to 4 MHz pulse repetition frequencies

