



一. Nd:YLF

Nd:YLF is an excellent crystal for modelocked operation because it combines the characteristics of weak thermal lensing, large fluorescence line width and naturally polarized oscillation.

■ Advantages of Nd:YLF Crystals :

High power, low beam divergence, efficient single mode operation

High average power Q-switching at a moderate repetition rate

Linear polarized resonators for Q-switching and frequency doubling

Potential uniform mode for large diameter rods or slabs

Stimulated emission cross section is favorable for low CW threshold

Thermal lensing lower than that of YAG

1053nm output of Nd:YLF matches gain curves of Nd:Glass and performs well as an oscillator and pre-amplifier for this host.

■ Specifications

| Dopant concentration | Nd: ~1.0 at% |
|-------------------------|---|
| Orientation | [100] or [001] within 5° |
| Wavefront distortion | $\leq 0.25\lambda/\text{inch}$ @632.8nm |
| Rod sizes | Diameter 3~8mm, Length 10~120mm Upon request of customer |
| Dimensional tolerances | Diameter: +0.00/-0.05mm, Length: $\pm 0.5\text{mm}$ |
| Barrel finish | Ground or polished |
| Parallelism | $\leq 10''$ |
| Perpendicularity | $\leq 5'$ |
| Flatness | $\leq \lambda/10$ @632.8nm |
| Surface quality | 10-5 (MIL-O-13830B) |
| Chamfer | $0.15 \pm 0.05\text{mm}$ |
| AR coating reflectivity | $\leq 0.25\%$ @1047/1053nm |

■ Physical and Chemical Properties

| Crystal Structure | Tetragonal |
|-------------------------------|--|
| Melting Point | 825°C |
| Moh Hardness | 4-5 |
| Density | 3.95g/cm ³ |
| Young's Modulus | $7.5 \times 10^{11} \text{dynes cm}^{-2}$ |
| Tensile Strength | $3.3 \times 10^8 \text{dynes cm}^{-2}$ |
| Thermal Expansion Coefficient | [100]Direction: $13 \times 10^{-6}/\text{K}$ |
| | [001]Direction: $8 \times 10^{-6}/\text{K}$ |
| Thermal Conductivity | 0.06W/cm/K |

■ Optical and Spectral Properties

| Laser transition | $^4F_{3/2} \rightarrow ^4I_{11/2}$ |
|------------------------|--|
| Laser wavelength | 1047nm, 1053nm |
| Emission cross section | $1.8 \times 10^{-19} \text{ cm}^2 (\text{E} \parallel \text{C}) @ 1047\text{nm}$ $1.2 \times 10^{-19} \text{ cm}^2 (\text{E} \perp \text{C}) @ 1053\text{nm}$ |
| Fluorescence lifetime | 485 μs (1.0at%Nd) |
| Index of refraction | $n_o=1.443$ $n_e=1.464 @ 633\text{nm}$ $n_o=1.448$ $n_e=1.470 @ 1064\text{nm}$ |

二. Tm:YLF

Tm:YLF is the important middle infrared laser crystal. Because Tm:YLF is negative uniaxial crystal, whose thermal refractive index coefficient is negative, some thermal distortion may be counteracted and high-quality light can be output. Conveniently pumped at 792nm, 1.9 μm linearly polarized beam is output in a axis, and non-linearly polarized beam is output in c axis.

■ Advantages of Tm:YLF Crystals :

Linearly polarized output beam

Little heat effect while laser

Effective cross relaxing of Tm ions

Relatively high efficiency with LD pumping

■ Specifications

| Dopant concentration | Tm: 0~5at% Upon request of customer |
|-------------------------|--|
| Orientation | [100] or [001] within 5° |
| Wavefront distortion | $\leq 0.25 \lambda / 25\text{mm}$ @632.8nm |
| Rod sizes | Diameter 3~9.5mm, Length 5~120mm Upon request of customer (rod or slab) |
| Dimensional tolerances | Diameter: +0.00/-0.05mm , Length: $\pm 0.5\text{mm}$ |
| Barrel finish | Ground or polished |
| Parallelism | $\leq 10''$ |
| Perpendicularity | $\leq 5'$ |
| Flatness | $\leq \lambda / 10$ @632.8nm |
| Surface quality | 10-5 (MIL-O-13830B) |
| Chamfer | $0.15 \pm 0.05\text{mm}$ |
| AR coating reflectivity | $\leq 0.25\%$ |

■ Optical and Spectral Properties

| Laser transition | ${}^3F_4 \rightarrow {}^3H_6$ |
|---------------------|---|
| Laser wavelength | 1.9 μm |
| Index of refraction | $n_o = 1.443$ $n_s = 1.464$ @633nm $n_o = 1.448$ $n_s = 1.470$ @1064nm |

■ Physical and Chemical Properties

| Crystal Structure | Tetragonal |
|-------------------------------|---|
| Melting Point | 825°C |
| Moh Hardness | 4-5 |
| Density | 3.95g/cm ³ |
| Thermal Conductivity | 0.06W/cm/K |
| Young's Modulus | 7.5×10^{11} dynes cm ⁻² |
| Tensile Strength | 3.3×10^8 dynes cm ⁻² |
| Thermal Expansion Coefficient | [100] Direction: 13×10^{-6} /K |
| | [001] Direction: 8×10^{-6} /K |

三. Ho:YLF

Ho:YLF is the important middle infrared laser crystal. Ho:YLF pumped ZGP crystal at 1.9μm, so 2.05μm linearly polarized beam can be output.

■ Advantages of Ho:YLF Crystals :

Linearly polarized output beam

Little heat effect while laser

Conveniently pumped at 1.9μm

■ Specifications

| Dopant concentration | Ho: 0~3at% Upon request of customer |
|-------------------------|--|
| Orientation | [100] or [001] within 5° |
| Wavefront distortion | $\leq 0.25\lambda/25\text{mm}$ @632.8nm |
| Rod sizes | Diameter 3~9.5mm, Length 5~120mm Upon request of customer (rod or slab) |
| Dimensional tolerances | Diameter: +0.00/-0.05mm , Length: $\pm 0.5\text{mm}$ |
| Barrel finish | Ground or polished |
| Parallelism | $\leq 10''$ |
| Perpendicularity | $\leq 5'$ |
| Flatness | $\leq \lambda/10$ @632.8nm |
| Surface quality | 10-5 (MIL-O-13830B) |
| Chamfer | $0.15 \pm 0.05\text{mm}$ |
| AR coating reflectivity | $\leq 0.25\%$ |

■ Optical and Spectral Properties

| Laser transition | $^5I_7 \rightarrow ^5I_8$ |
|---------------------|---|
| Laser wavelength | 2.05 μm |
| Index of refraction | $n_o=1.443$ $n_e=1.464$ @633nm $n_o=1.448$ $n_e=1.470$ @1064nm |

■ Physical and Chemical Properties

| Crystal Structure | Tetragonal |
|-------------------------------|---|
| Melting Point | 825°C |
| Moh Hardness | 4-5 |
| Density | 3.95g/cm ³ |
| Thermal Conductivity | 0.06W/cm/K |
| Young's Modulus | 7.5×10 ¹¹ dynes cm ⁻² |
| Tensile Strength | 3.3×10 ⁸ dynes cm ⁻² |
| Thermal Expansion Coefficient | [100] Direction:13×10 ⁻⁶ /K |
| | [001] Direction:8×10 ⁻⁶ /K |

四. Pr:YLF

Only few laser materials have necessary properties for realization of lasing in visible spectral range. Trivalent praseodymium (Pr³⁺) is known to be an interesting laser ion for using with solid-state lasers in the visible spectral range because of its energy levels scheme, providing several transitions in the red (640 nm, ³P₀ to ³F₂), orange (607 nm, ³P₀ to ³H₆), green (523 nm, ³P₀ to ³H₅), and dark-red (720 nm, ³P₀ ³F₃+³F₄) spectral regions. Pr³⁺:YLF has been found as promising laser material for producing visible lasers directly.

■ Specifications

| Orientation | a-cut |
|---------------------------|------------|
| Clear aperture | >90% |
| Face dimensions tolerance | +0/-0,1 mm |

| | |
|--------------------------------|---|
| Length tolerance | $\pm 0,1$ mm |
| Protective chamfers | $<0,1$ mm at 45° |
| Surface quality | 10-5 (MIL-O-138 30 B) |
| Coatings | AR(R<1%)@440-444 nm + AR(R<0,6%)@500-700 nm on both faces |
| Laser induced damage threshold | >5 J/cm ² @532 nm, 10 ns |

■ Physical and Chemical Properties

| | |
|---|--|
| Typical doping level | 0,1-0,25 at.% |
| Absorption peak wavelength | ~500 nm |
| Absorption peak wavelength | |
| Absorption cross-section at peak wavelength | 38×10^{-20} cm ² |
| Laser wavelength | 790 (670-1070) nm |
| Lifetime of energy level | 3,2 μ s |
| Emission cross-section | @790 nm 41×10^{-20} cm ² |
| Refractive index | @800 nm 1,76 |
| Crystal structure | hexagonal |
| Density | 3,98 g/cm ³ |
| Mohs hardness | 9 |
| Thermal conductivity | 33 Wm ⁻¹ K ⁻¹ |
| dn/dT | 13×10^{-6} K ⁻¹ |
| Thermal expansion coefficient | 5×10^{-6} K ⁻¹ |

五. $\text{Yb}^{3+}:\text{YLF}$

$\text{Yb}^{3+}:\text{YLF}$ laser crystals have better thermo-optical properties than isotropic host like YAG, its large thermal conductivity provides efficient heat extraction. Moreover, $\text{Yb}^{3+}:\text{YLF}$ has wide emission cross-section, with peak value at the lasing wavelength comparable to that found in $\text{Yb}^{3+}:\text{Sr}_3\text{Y}(\text{BO}_3)_3$ and $\text{Yb}^{3+}:\text{Ca}_4\text{GdO}(\text{BO}_3)_3$ laser crystals.. Also, YLF crystal has advantage by ytterbium ions to be doped to a high degree.

■ Specifications

| Orientation | a-cut |
|--------------------------------|--|
| Clear aperture | >90% |
| Face dimensions tolerance | +0/-0,1 mm |
| Length tolerance | $\pm 0,1$ mm |
| Protective chamfers | <0,1 mm at 45° |
| Surface quality | 10-5 (MIL-O-138 30 B) |
| Coatings | AR(R<0,5%)@960 nm + AR(R<0,15%)@1000-1060 nm on both faces |
| Laser induced damage threshold | >10 J/cm ² @1030 nm, 10 ns |

■ Physical and Chemical Properties

| Typical doping level | 5-20 at.% |
|---|---|
| Absorption peak wavelength | 960 nm |
| Absorption cross-section at peak wavelength | $10,5 \times 10^{-21} \text{ cm}^2$ |
| Laser wavelength | 1017 nm |
| Lifetime of energy level | 2,1 ms |
| Emission cross-section @1053 nm | $4,1 \times 10^{-21} \text{ cm}^2$ |
| Refractive index @1040nm | ~1,4 |
| Crystal structure | tetragonal |
| Density | $3,95 \text{ g/cm}^3$ |
| Mohs hardness | 5 |
| Thermal conductivity | $6 \text{ Wm}^{-1}\text{K}^{-1}$ |
| dn/dT | $-4,6 \times 10^{-6} \text{ (IIc) K}^{-1}$, $-6 \times 10^{-6} \text{ (IIa) K}^{-1}$ |
| Thermal expansion coefficient | $8 \times 10^{-6} \text{ (IIc) K}^{-1}$, $13 \times 10^{-6} \text{ (IIa) K}^{-1}$ |