



# LMWS

## Laser Marking Workstation

Amada Miyachi's LMWS (Laser Marking Workstation) is a highly configurable, compact unit designed for lean manufacturing and offering the widest range of marking capability in its class.

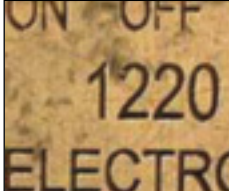
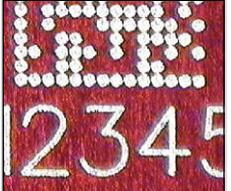



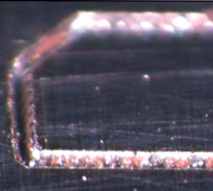
Standard options include a rotary stage to tailor the machine to your specific process.

Integrated with Amada Miyachi's popular LMF fiber markers, this unit has the same GUI and interface for easy transfer from prototype to production phase.

### KEY FEATURES

- Compact, workstation designed for benchtop operation – minimal workspace needed
- Fast and precise motorized Z-axis for easy focus adjustment (programmable axis optional)
- Easy access to parts and tooling
- Large viewing window for easy mark monitoring
- F-Theta 100 mm, 160 mm and 254 mm lens options for marking various parts and sizes
- Fume extraction port with flexible tubing
- Compact, motorized rotary axis for marking cylindrical parts (optional)
- M6 pattern mounting base plate for easy part fixturing
- Integrated with Amada Miyachi's industrially proven LMF Fiber Laser Markers (10-100 W)

### TYPICAL APPLICATIONS

LMF10 10 W Marking System	LMF20 20 W Marking System	LMF20-SM 20 W Precision Marking System
		
Marking on Metals	Marking on Metals	Precision marking for Smallest Feature Size
LMF20-HP 20 W Advanced Marking System	LMF35-HP 35 W Advanced Marking System	LMF50/LMF70-HP 50 W Marking and Engraving System
		
Marking on Metals and Plastics	Marking on Plastics and Large Area Annealing	Engraving of Stainless Steel

## SOFTWARE FEATURES

- Powerful, user-friendly Windows®\* based job editor
- WYSIWYG “what-you-see-is-what-you-get” editing
- Easy to import graphics
- Multi language support
- Advanced DXF filter with process optimization
- Password protected security lockout
- Touch screen GUI Enabled
- Windows 7 compatible

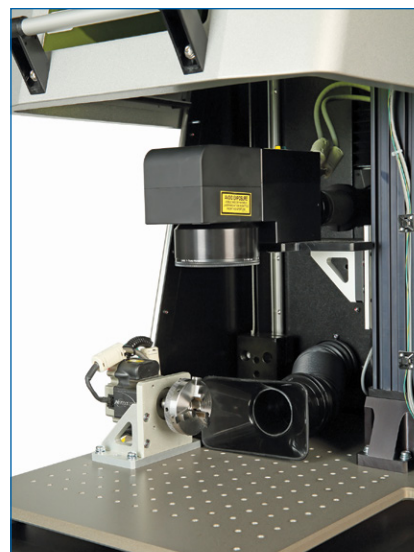
\*Windows® is a registered trademark of Microsoft Corp.

## MARK TYPES

- Line-art graphics: CAD, line-drawings, logos
- Shaded graphics: photos, halftones & grayscale artwork
- TrueType®\* fonts, filled or outline-only
- Single point or drill object arrays
- 1D and 2D (Data Matrix and QR code) barcodes
- MS AutoDate, MS TextMerge, serialization, and barcode

\*TrueType® is a registered trademark of Apple, Inc.

Accepted file types: .dxf, .dwg, .plt, .emf, .wmf, .bmp, .jpg, .gif, .cdr and .ai



View of workspace including Z and rotary axis, fume extraction, and optical breadboard.

## TECHNICAL SPECIFICATIONS

<b>Electrical</b>	Single phase, 90 -130 VAC/180 - 260 VAC, 50/60 Hz, 10 A
<b>Standard lens options</b>	f-theta - 100 mm, 160 mm, 254 mm
<b>Laser protection class</b>	CDRH Class 1
<b>Software</b>	WinLase®**
<b>Available markers</b>	All LMF fiber laser markers (10 - 100 W)

AXES	LMWS
<b>Options*</b>	Z, Rotary
<b>Axes types</b>	Manual Z-jog, programmable Z, direct drive rotary

\*System has standard motorized Z-jog. Programmable Z and/or rotary axes (control through marker motion in WinLase® marking software) are optional.

\*\*WinLase® is a registered trademark of Lanmark Controls, Inc.

WORK PIECE SPECIFICATIONS	LMWS
<b>Size* (H x W x D)</b>	100 mm - 10 in x 8 in x 8 in (250 mm x 200 mm x 200 mm) 160 mm - 8 in x 8 in x 8 in (200 mm x 200 mm x 200 mm) 254 mm - 3.8 in x 8 in x 8 in (98 mm x 200 mm x 200 mm)
<b>Rotary part size</b>	Up to 2.5 in (60 mm) diameter

\*Depends on lens selection

## WEIGHT & DIMENSIONS

<b>Dimensions (L x W x H)</b>	
- Enclosure closed	31.2 in x 17.4 in x 33.9 in (814.5 mm x 441.1 mm x 860.8 mm)
- Enclosure fully opened	31.2 in x 17.4 in x 52 in (814.5 mm x 441.1 mm x 1320.8 mm)
<b>Weight</b>	150 lb (68 kg)



## AMADA MIYACHI AMERICA, INC.

1820 S. Myrtle Ave. • Monrovia, CA 91016 US  
T: (626) 303-5676 • F: (626) 358-8048  
info@amadamiyachi.com • www.amadamiyachi.com  
ISO 9001 Certified Company • 24/7 Repair Service: 1-866-751-7378

### AMERICAS

**AMADA MIYACHI AMERICA (Midwest Office)**  
Detroit, Michigan  
T: (248) 313-3078  
midwestsales@amadamiyachi.com

**AMADA MIYACHI AMERICA (Mexico Office)**  
El Paso, Texas  
T: (915) 881-8765  
mxsales@amadamiyachi.com

**AMADA MIYACHI DO BRASIL LTDA.**  
São Paulo, Brasil  
T: +55-11-4193-3607  
antonio.ruiz@amadamiyachi.com

### EUROPE

**AMADA MIYACHI EUROPE GmbH**  
Munich, Germany  
T: +49-89-839403-0  
info@amadamiyachi.eu

### ASIA

**AMADA MIYACHI CO., LTD.**  
Isehara, Japan  
T: +81-4-7125-6177  
sales@miyachi.com

**AMADA MIYACHI SHANGHAI CO., LTD.**  
Shanghai, China  
T: +86-21-6448-6000  
jwu@msc.miyachi.com

**AMADA MIYACHI KOREA CO., LTD.**  
Seoul, Korea  
T: +82-31-8015-6810  
dykim@mkc.miyachi.com

**AMADA MIYACHI TAIWAN CO., LTD.**  
Taipei, Taiwan  
T: +886-2-2585-0161

**AMADA (THAILAND) CO., LTD.**  
Bangkok, Thailand  
T: +66-2170-5900  
info@mtl.miyachi.com

**AMADA VIETNAM CO., LTD.**  
Ha Noi, Vietnam  
T: +84-4-6261-4583

**AMADA MIYACHI INDIA PVT., LTD.**  
Bangalore, India  
T: +91-80-4092-1749  
info@miyachiindia.com

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