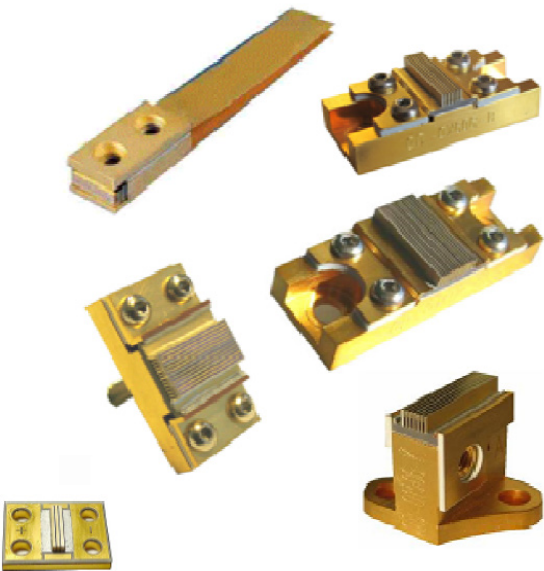


QD-Q1yzz-A / QD-Q1yzz-B / QD-Q1yzz-BS / QD-Q1yzz-G / QD-Q1yzz-K

DESCRIPTION

QD-Q1yzz-A, QD-Q1yzz-B, QD-Q1yzz-BS, QD-Q1yzz-G and QD-Q1yzz-K are a variety of conductively cooled laser diode stacked arrays. These stacks can be built from 1 to 19 diode bars of 60 W QCW to 400 W QCW. The laser diode bar arrays benefit from a fully mastered technology, with the appropriate design for improved efficiency and reliable operation. Packaging and heat-sink have been optimized to reduce the overall thermal resistance. Assembly in a compact and rugged package, using AuSn hard solder, allows easy connection to a heat exchanger to get good thermal control. This technology of stacks has been successfully submitted to specific environmental tests requested for space missions (long life-tests, endurance under vacuum, irradiations...) with NASA or ESA. These stacks are ideal for different applications under severe conditions: pumping rods or slabs solid-state lasers, illuminators... for aerospace, industrial, space applications.



MAIN FEATURES

- QCW operation
- 60 W to 400 W QCW per diode bar
- Standard wavelength: from 790 to 980 nm
- Vacuum qualified technology
- Low thermal resistance assembly
- Mechanically robust, shock and vibration resistant

x =	1	2	3	4	5	6		
λ	808	790	830	915	940	980	nm	
y =	2	3	4	5	6	7	8	9
P/bar	60	80	100	125	150	200	300	400
	W							

SPECIFICATIONS

PARAMETERS @ 25°C	QD-Qxyzz-A	QD-Qxyzz-B	QD-Qxyzz-BS	QD-Qxyzz-G	QD-Qxyzz-K	Units
Number of diode bars    zz =	2 to 6	1 to 12	1 to 19	1 to 16	1 to 8	
Pitch between diode bars	330 to few 1000s					μm
Emitting area	10 x (zz - 1)* pitch					mm²
QCW optical power per diode bar	up to 400					W
QCW optical power	up to 2400	up to 4400	up to 7000	up to 6000	up to 1600	W
Operating current    @ 100 W / bar	95 A typical - 115 A max					A
Operating current    @ 200 W / bar	185 A typical - 215 A max					A
Operating current    @ 400 W / bar	370 A typical - 390 A max					A
Operating voltage	< 2 V /bar					V
Total efficiency	58% @ 808 nm, 65% @ 940/980 nm					%
Wavelength	790 to 980					nm
Spectral width (FWHM)	3					nm
Beam divergence (FWHM)	9 X 36					deg.

Note :

- Standard polarisation: TM or TE mode @ 808 nm, TE @ 9xx nm
- Variation of wavelength with temperature is approximately 0.26 nm/°C
- Tolerance on wavelength is +/- 3 nm, +/- 1.5 nm on demand
- Double or triple quantum well bars available (ex: 400 W @ 200 A & 4 V)
- Specifications are for nominal lifetime > 1.10<sup>4</sup> pulses (for 200 μs pulse width)



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# Conduction-cooled QCW Stacked Array

QD-Q1yzz-A / QD-Q1yzz-B / QD-Q1yzz-BS / QD-Q1yzz-G / QD-Q1yzz-K

## ABSOLUTE MAXIMUM RATINGS

PARAMETERS	QD-Qxyz-A	QD-Qxyz-B	QD-Qxyz-BS	QD-Qxyz-G	QD-Qxyz-K	Units
Pulse width	500					µs
Maximum duty cycle	3	4				%
Reverse voltage	3					V
Storage temperature	- 55 to + 85					°C

Note : Operation at temperature below dew point requests to use dry N2 environment

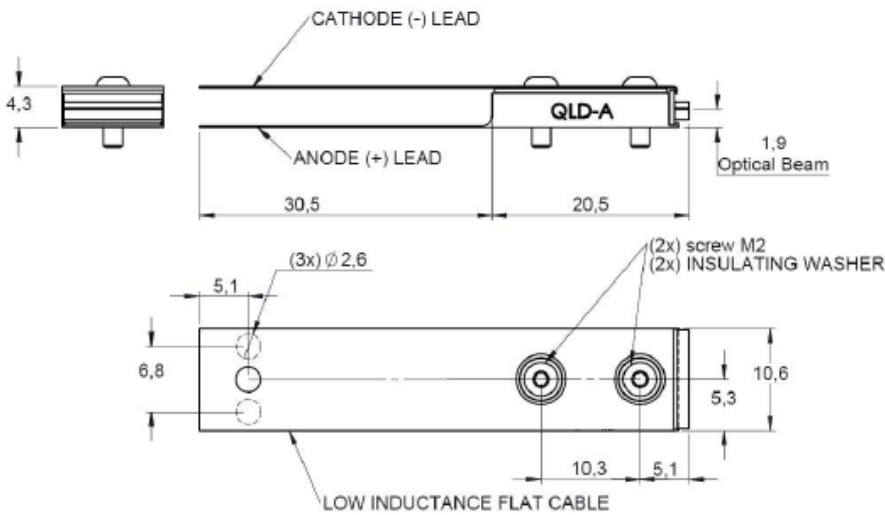
## PACKAGE SPECIFICATIONS

- dimensions are in mm
- standard tolerances are ± 0.2 mm

### QD-Q1yzz-A



This stack “A” type with a very thin design can be proposed with a total number of ‘zz’ diode bars.  
‘zz’ = 1 to 6 bars at a pitch of 400 µm,  
‘zz’= 1 to 5 bars at a pitch of 500 µm



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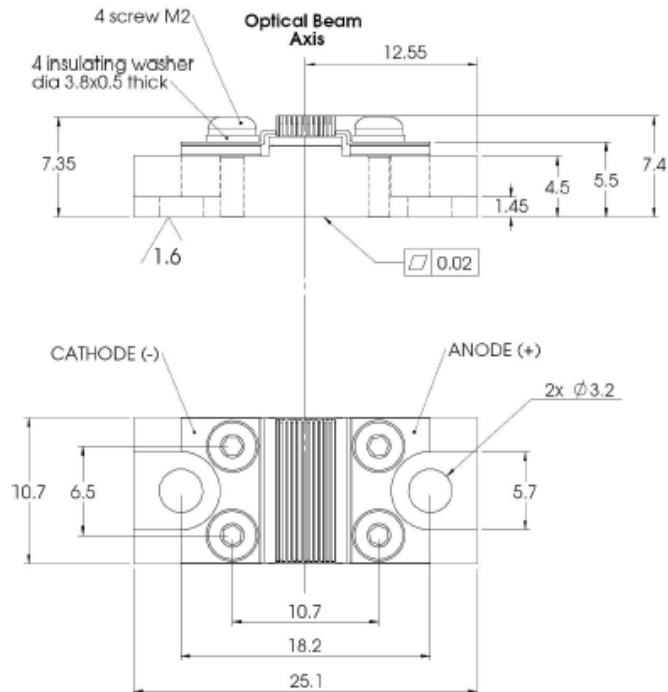
# Conduction-cooled QCW Stacked Array

QD-Q1yzz-A / QD-Q1yzz-B / QD-Q1yzz-BS / QD-Q1yzz-G / QD-Q1yzz-K

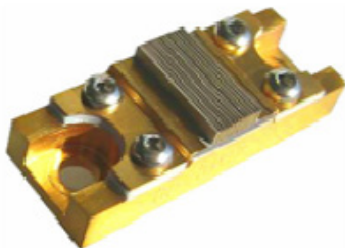
## QD-Q1yzz-B



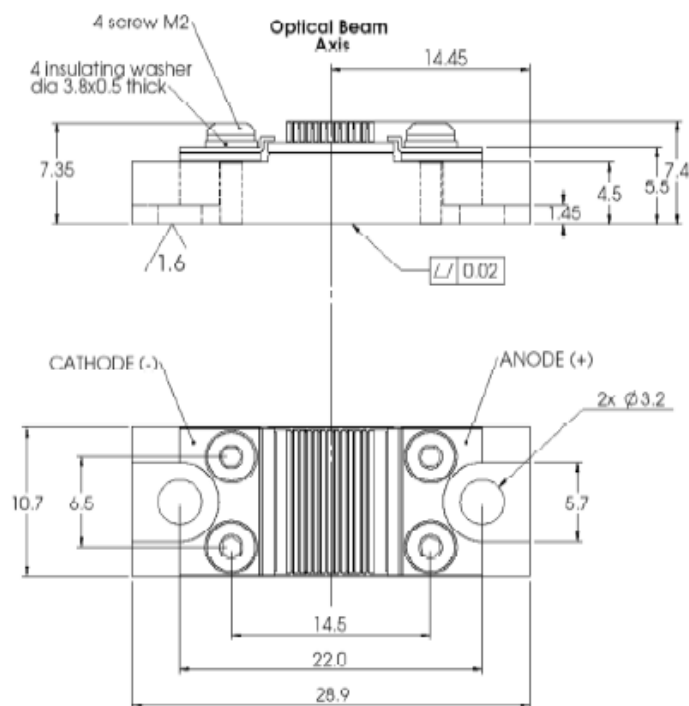
This stack "B" type can be proposed with a variable number ('zz') of diode bars:  
'zz' = 1 to 12 bars at a pitch of 330  $\mu\text{m}$ ,  
'zz' = 1 to 11 bars at a pitch of 400  $\mu\text{m}$ ,  
'zz' = 1 to 8 bars at a pitch of 500  $\mu\text{m}$



## QD-Q1yzz-BS



This stack "BS" type can be proposed with a variable number ('zz') of diode bars:  
'zz' = 1 to 19 bars at a pitch of 400  $\mu\text{m}$ ,  
'zz' = 1 to 15 bars at a pitch of 500  $\mu\text{m}$ ,  
'zz' = 1 to 6 bars at a pitch of 1000  $\mu\text{m}$



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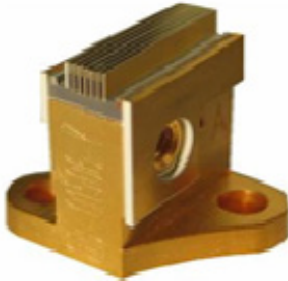
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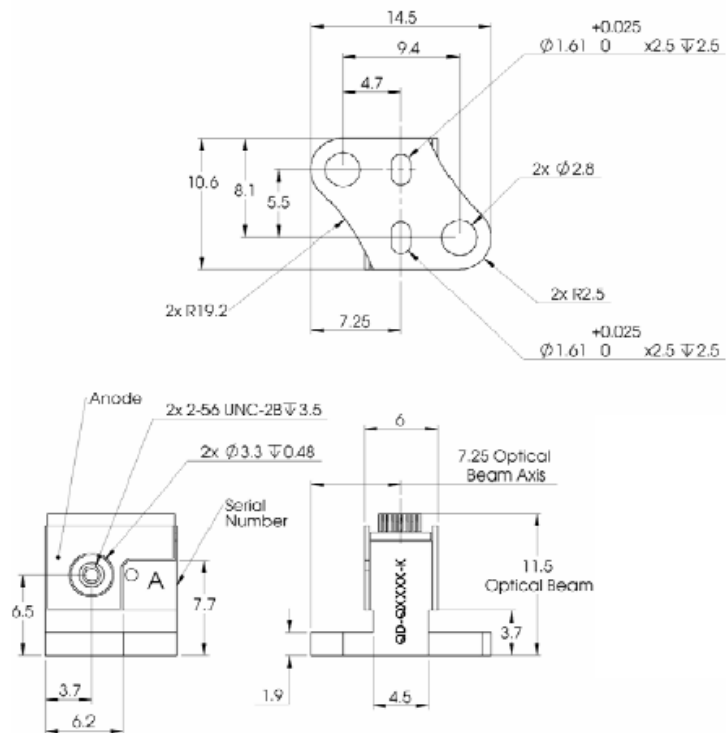
# Conduction-cooled QCW Stacked Array

QD-Q1yzz-A / QD-Q1yzz-B / QD-Q1yzz-BS / QD-Q1yzz-G / QD-Q1yzz-K

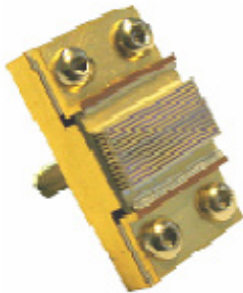
## QD-Q1yzz-K



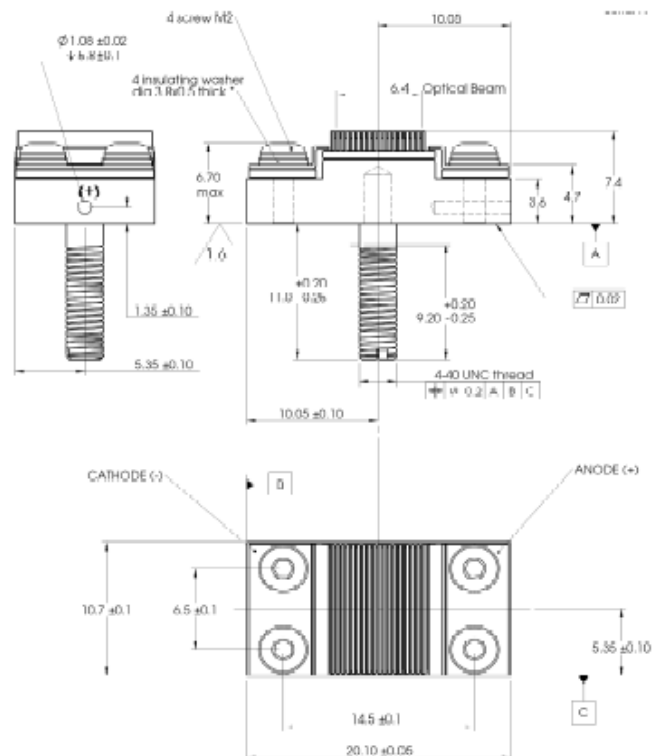
This stack "K" type offers a very small foot-print. It can be proposed with a variable number of 'zz' diode bars:  
'zz' = 1 to 8 bars at a pitch of 400  $\mu\text{m}$ ,  
'zz' = 1 to 6 bars at a pitch of 500  $\mu\text{m}$



## QD-Q1yzz-G



This stack "G" type can be proposed with a variable number ('zz') of diode bars:  
'zz' = 1 to 19 bars at a pitch of 400  $\mu\text{m}$ ,  
'zz' = 1 to 15 bars at a pitch of 500  $\mu\text{m}$   
'zz' = 1 to 6 bars at a pitch of 1000  $\mu\text{m}$



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