

#### **KEY FEATURES**

- Highest Sensitivity in 1-3 Micron Region
- Provides High Signal to Noise Performance for Wide Measurement Dynamic Range
- High Durability Ensures Long Operation in the Field
- Minimizes Maintenance and Repair Costs
- Multiple Flat Panel, Cooled, and Uncooled Package Options

The A Series single channel infrared detectors integrates PbS technology with proven manufacturing processes to provide the highest sensitivity detectors across the spectral range from one to three microns. In addition, the product line minimizes maintenance costs and provides dependable operation with industry leading quality, durability, and reliability.

Many of today's demanding applications including industrial, environmental, and medical uses require a high level of performance. The A Series IR Detectors provide a higher level of sensitivity in a tighter spectral band meeting the challenge to detect trace elements, gases, fire, flame, and emissions.

Available in a variety of standard configurations, customers can choose from an assortment of options including, element size, cooling alternatives and package size to suit numerous system and application requirements. Cooled units provide additional sensitivity for very low-level signal detection and enhanced stability for environments where temperatures are in constant flux.

Opto Diode has been manufacturing and selling high performance PbS and PbSe infrared detectors for over 25 years. Having established a reputation for highly controlled manufacturing processes, customers can rely on consistent, repeatable performance and superior customer service. Opto Diode works with customers from prototype to production to help deliver valuable instruments. Custom requirements can be addressed by contacting the Opto Diode sales team.

#### **Applications**

- Gas analysis
  - Medical
  - Industrial
- Emissions monitoring
- Spectroscopy
- Process control systems
- Thermal imaging
- Flame Monitoring and Detection

Revision November 18, 2020 Page 1 of 11



# **A Series Specifications**

Model#	Part #	Description - Size	Package Type	Active Element Area (mm²)	Element Operating Temp. (°C)	Pe Sens Wave Λρ (	length	λp, 65	)* 60 Hz,1 Iz Z <sup>1/2</sup> W <sup>-1</sup> )	Responsivity <sup>1</sup>	Resistance (MΩ)	Time Constant (µsec)	W	indow Type	Absolute Ratings Storage & Operating Temperature (°C) <sup>2,3</sup>
AP Series - Uncooled PbS Packaged IR Detectors			Тур.	Ambient 23	Min.	Тур.	Min.	Тур.	Min.	Range	Тур.	Max.		Range	
AP-15G	40725	1 mm x 1 mm	TO5	1	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	5.3x10⁵	0.5-2.0	200	400	Glass Molded Lens <sup>4</sup>	-40 to +65
AP-25G	40370	2 mm x 2 mm	TO5	4	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	2.7x10 <sup>5</sup>	0.5-2.0	200	400	Glass Molded Lens <sup>4</sup>	-40 to +65
AP-35	40363	3 mm x 3 mm	TO5	9	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	1.7x10⁵	0.5-2.0	200	400	Glass Molded Lens <sup>4</sup>	-40 to +65
AP-20505	40009	2 mm x 5 mm	TO5	10	+23	2.2	2.4	7x10 <sup>10</sup>	-	8.0x10 <sup>4</sup>	0.5-2.0	200	400	Flat Glass <sup>4</sup>	-40 to +65
AP-58E	40736	5 mm x 5 mm	TO8	25	+23	2.2	2.4	7x10 <sup>10</sup>	-	1.1x10 <sup>5</sup>	0.5-2.0	200	400	Flat Si	-40 to +65
AP-68	40368	6 mm x 6 mm	TO8	36	+23	2.2	2.4	7x10 <sup>10</sup>	-	9.0x10 <sup>4</sup>	0.5-2.0	200	400	Flat Si	-40 to +65
AF Series -	Uncoole	d Flat Plate IR Detecto	ors	Тур.	Ambient 23	Min.	Тур.	Min.	Тур.	Min.	Range	Тур.	Max.		Range
AF-1E	40188	1 mm x 1 mm	Flat Plate	1	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	1.3x10 <sup>6</sup>	0.5-2.0	200	400	Flat Quartz	-40 to +65
AF-2E	40207	2 mm x 2 mm	Flat Plate	4	+23	2.2	2.4	5x10 <sup>10</sup>	1x10 <sup>11</sup>	5.0x10 <sup>5</sup>	0.5-2.0	200	400	Flat Quartz	-40 to +65
AF-4E	40204	4 mm x 4 mm	Flat Plate	16	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	1.3x10⁵	0.5-2.0	200	400	Flat Quartz	-40 to +65
AF-6E	40205	6 mm x 6 mm	Flat Plate	36	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	1.0x10⁵	0.5-2.0	200	400	Flat Quartz	-40 to +65
AF-10E	40644	10 mm x 10 mm	Flat Plate	100	+23	2.2	2.4	8x10 <sup>10</sup>	1x10 <sup>11</sup>	3.0x10 <sup>4</sup>	0.5-2.0	200	400	Flat Quartz	-40 to +65
AT1 Series - One Stage Cooled PbS Packaged IR Detectors			aged IR Detectors	Тур.	Ambient 25	Min.	Тур.	Min.	Тур.	Min.	Range	Тур.	Max.		Range
AT1-27TE	40373	2 mm x 2 mm	TO37	4	-25	2.4	2.5	1x10 <sup>11</sup>	1.5x10 <sup>11</sup>	6.3x10⁵	1.5-10.0	800	1600	Flat Sapphire	-40 to +85
AT1-37T	40147	3 mm x 3 mm	TO37	9	-25	2.4	2.5	1x10 <sup>11</sup>	1.5x10 <sup>11</sup>	4.2x10 <sup>5</sup>	1.5-10.0	800	1600	Flat Sapphire	-40 to +85
AT2 Series - Two Stage Cooled PbS Packaged IR Detectors			Тур.	Ambient 25	Min.	Тур.	Min.	Тур.	Min.	Range	Тур.	Max.		Range	
AT2-28TE	40028	2 mm x 2 mm	TO8	4	-35	2.5	2.6	1.5x10 <sup>11</sup>	2.5x10 <sup>11</sup>	6.6x10 <sup>5</sup>	2.5-15.0	1250	2500	Flat Sapphire	-40 to +85
AT2-37T	40193	3 mm x 3 mm	TO37	9	-35	2.5	2.6	1.5x10 <sup>11</sup>	2.5x10 <sup>11</sup>	4.3x10 <sup>5</sup>	2.5-15.0	1250	2500	Flat Sapphire	-40 to +85
AT2S-38T	40029	3 mm x 3 mm	TO8	9	-45	2.6	2.7	2x10 <sup>11</sup>	3x10 <sup>11</sup>	4.3x10 <sup>5</sup>	3.0-20.0	1750	3500	Flat Sapphire	-40 to +85

<sup>1</sup> Specifications apply at a bias voltage of 50 V/mm directly across the detector with a 1 MΩ load resistor in series. Except 40009 uses a 0.5 MΩ load.



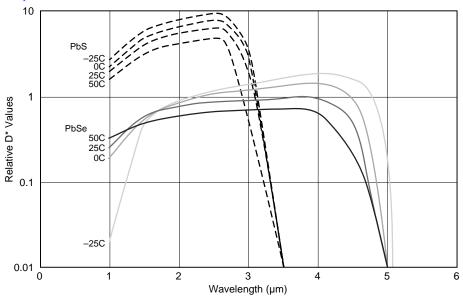


<sup>&</sup>lt;sup>2</sup> Specifications apply at maximum cooling with a heat sink at +25 °C. Typical cooler power at max cooling: AT1 0.8 V @ 1.5 A, AT2 0.8 V 1.2 A, AT2S 1.9 V @ 1.2 A.

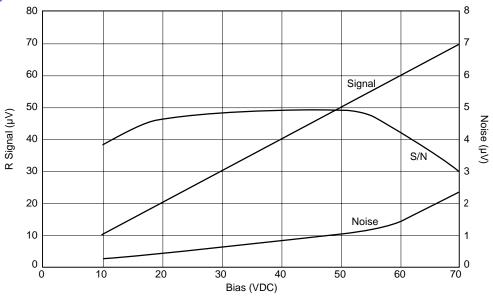
<sup>&</sup>lt;sup>3</sup> Max rated element temperature is 65 °C.

<sup>&</sup>lt;sup>4</sup> Borosilicate glass.

# **Detector Spectral Response**



# S/N vs Bias Voltage



Revision November 18, 2020 Page 3 of 11

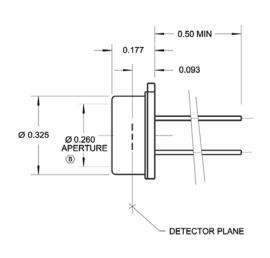


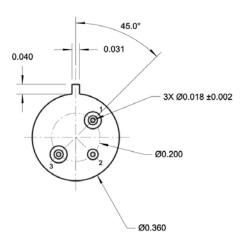
# **TO5 Packages**

### **Package and Pin Out Information**

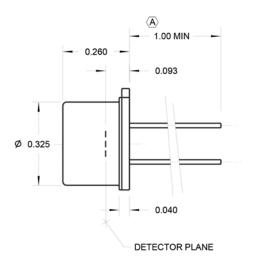
Pin No.	Function	Color
1	Detector	Bare
2	Case Gnd	Bare
3	Detector	Bare

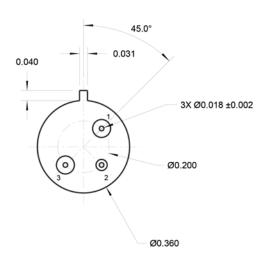
### 40370





### 40363



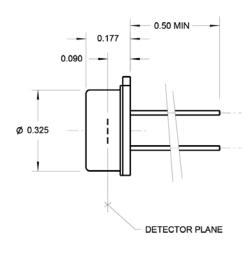


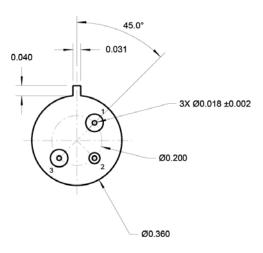
Revision November 18, 2020 Page 4 of 11



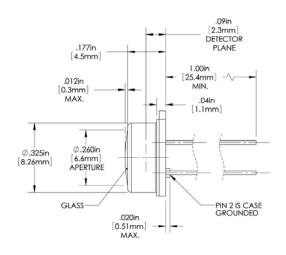


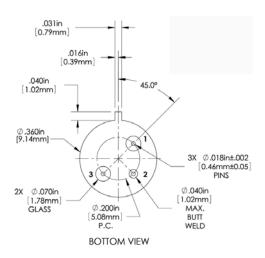
#### 40009



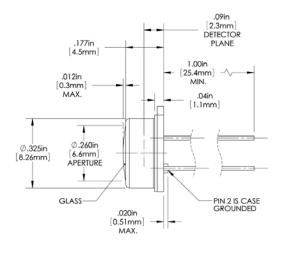


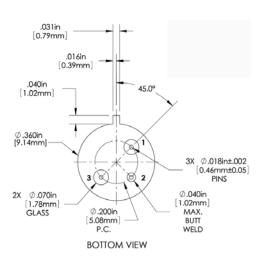
#### 40725





### 40029





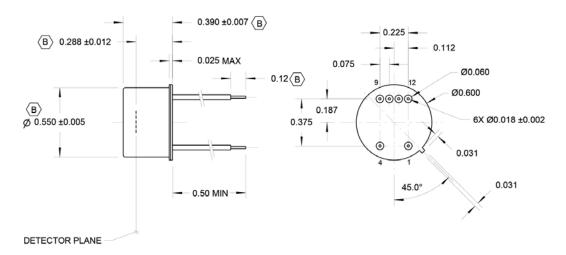
Revision November 18, 2020 Page 5 of 11



### **TO8 Packages**

#### 40029

Pin No.	Function	Color
1	Cooler (–)	Black
4	Cooler (+)	Red
9	Detector	White
10	Thermistor	Yellow
11	Thermistor	Yellow
12	Detector	White



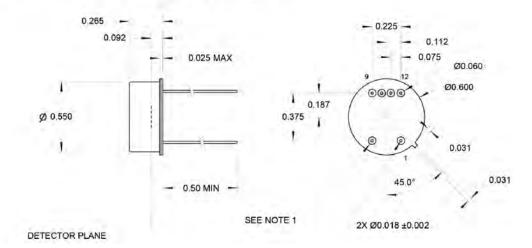
#### 40368

Pin No.	Function	Color		
1	Detector	Bare		
9	Detector	Bare		
12	Gnd (Case)	Bare		

#### NOTES:

 PIN POSITIONS 4, 10, & 11 NOT USED TRIM FLUSH TO MOUNTING SURFACE

MOUNTING SURFACE



Revision November 18, 2020 Page 6 of 11

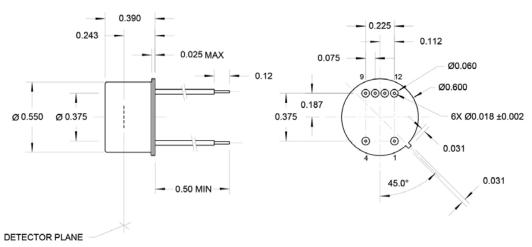


#### 40028

Pin No.	Function	Color		
1	Cooler (-)	Black		
4	Cooler (+)	Red		
9	Detector	White		
10	Thermistor	Yellow		
11	Thermistor	Yellow		
12	Detector	White		

#### NOTES:

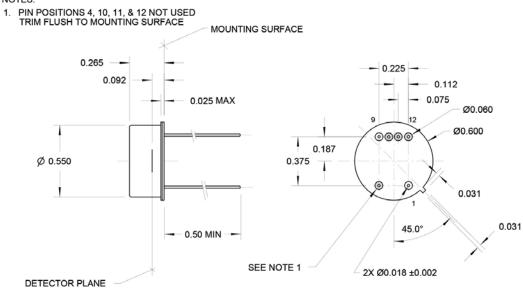
1. OPTICAL WINDOW TO BE SOLDER SEALED INTO UNIT.



#### 40736

Pin No.	Function	Color		
1	Detector	Bare		
9	Detector	Bare		

#### NOTES:



Revision November 18, 2020 Page 7 of 11

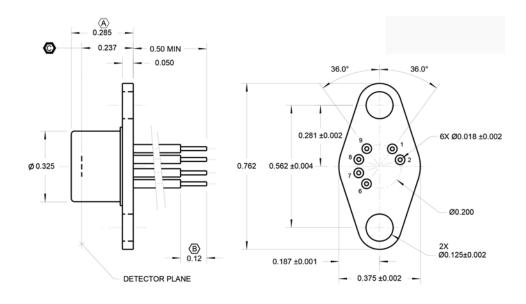




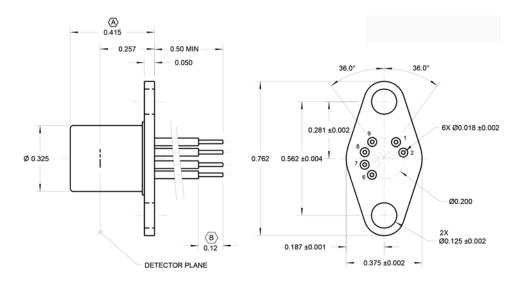
# **TO37 Packages**

Pin No.	Function	Color
1	Thermistor	Yellow
2	Thermistor	Yellow
6	Detector	White
7	Detector	White
8	Cooler (–)	Black
9	Cooler (+)	Red

### 40147, 40373



### 40193



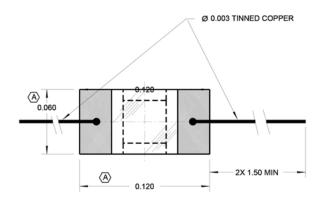
Revision November 18, 2020 Page 8 of 11

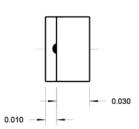




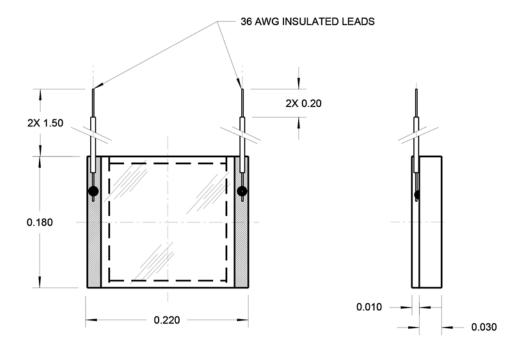
# **Flatplate**

### 40188





### 40204



Revision November 18, 2020 Page 9 of 11





#### 40644

NOTES:
1. TRIM POLY RED INSULATION AS CLOSE TO WELD JOINT AS POSSIBLE
SO AS TO STILL WELD PROPERLY.
STRAIN RELIEF EPOXY SHOULD COVER ALL INSULATION AND SECURE
THE WIRE TO THE SUBSTRATE AS SHOWN.
(FROM WELD SPOT TO SUBSTRATE EDGE.)

2X STRIP COATING
PRETIN WITH 96.5/3.0/0.5 Sn/Ag/Cu SOLDER
ALL EXPOSED COPPER MUST BE COVERED

1.96±0.196

0.423

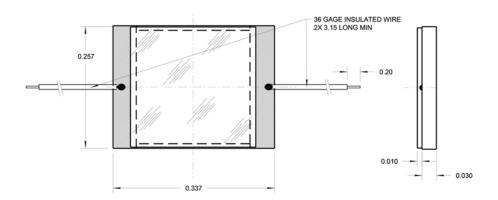
0.423

WELD SPOT

0.030

0.010

40205



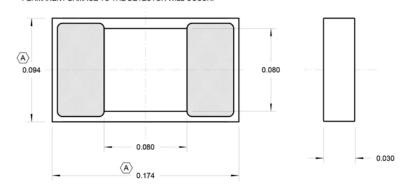
40207

Revision November 18, 2020 Page 10 of





1. STORE IN A CLEAN DRY ENVIRONMENT, SUCH AS A NITROGEN CABINET. DETECTOR DOES NOT HAVE A PASSIVATION COATING OR A PROTECTIVE COVER GLASS. DO NOT EXPOSE TO ACIDS/ALKALINES OR THEIR FUMES AS PERMANENT DAMAGE TO THE DETECTOR WILL OCCUR.







Revision November 18, 2020 Page 11 of