



# METALLIC COATINGS



Metallic coatings provide the broadband reflection than the dielectric mirrors. The reflection from the metallic mirror is less sensitive to the angle of incidence and polarization of the input light. For the broadband applications for example, UV-VIS-NIR and VIS-NIR-MIR metallic coatings are the preferable candidates. But all the metal coatings more or less than the other are prone to oxidation or sulphidation effects. Hence they need to be protected.

# ALUMINUM MIRRORS

Aluminum is the preferable material for UV-Vis applications. It has better reflectance than any other metal in UV. Aluminum mirrors are available as protected aluminum and enhanced-aluminum.

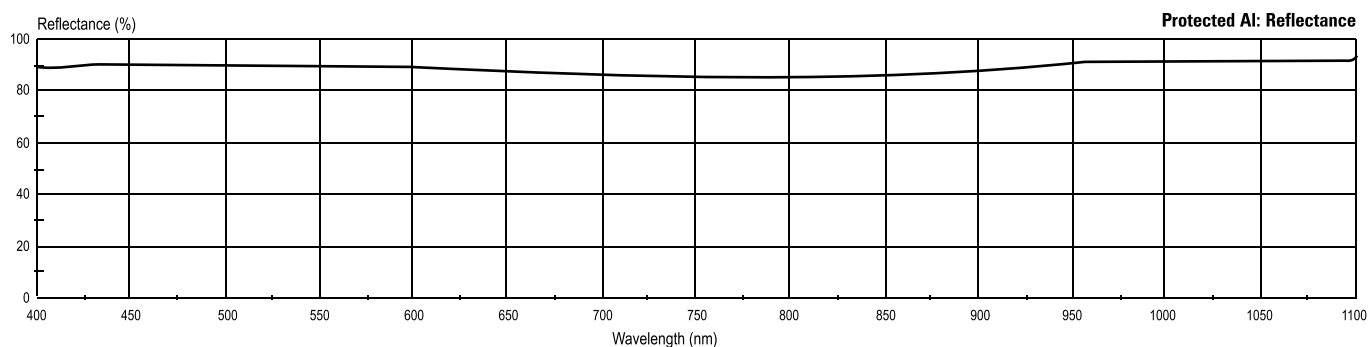
## Protected Aluminum Mirrors

### Specification:

Substrate material : Glass / metal  
Coating technology : Physical vapor deposition  
Coating type : Metallic aluminum with protective overcoat  
Wavelength range : UV-VIS-NIR  
Coating performance : R ~ 90 %  
Angle of incidence : 0- 45 degree  
Clear aperture : > 90 % of the specified aperture  
Adhesion and durability : As per MIL-C-675C

### Applications:

- In astronomy, ellipsometry, spectroscopy and semiconductor lithography.
- Front surface and back surface mirrors and on prism surfaces in binoculars.



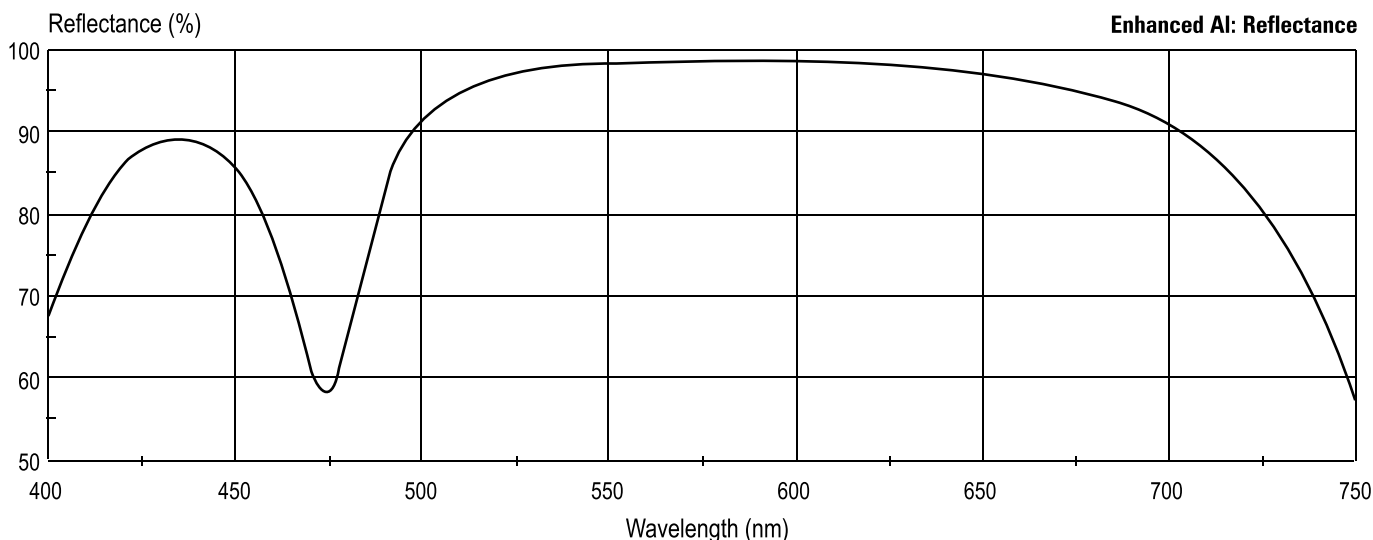
## Enhanced Aluminum Mirrors

### Specification:

Substrate material : Glass  
Coating technology : Physical vapor deposition  
Coating type : Metallic aluminum with dielectric layers  
Wavelength range : UV-VIS-NIR  
Coating performance : R ~ 92 % in 550-650 nm  
Angle of incidence : 0- 45 degree  
Clear aperture : > 90 % of the specified aperture  
Adhesion and durability : As per MIL-C-675C

### Applications:

- As a front surface reflection mirror
  - 45° front surface mirrors
  - Redirecting first surface mirrors
  - Sensor Technology
  - Barcode Scanner Mirrors
  - Flatbed Scanners
  - Laser Projection Scanners
  - Laser Applications
  - Infrared Mirror
  - Episcopes, Copiers, Projectors, Fax Machines
  - Cameras and Optical Instruments
  - Technical Mirror
  - Economical Gold Mirror replacement (SEA-NIR)
- Note: Other custom specified coatings can be done



## SILVER MIRRORS

Silver has a broad reflection from visible to NIR. The reflectivity is over 95 %. But silver is very prone to degradation. Its tarnishing feature makes it inferior to aluminum in space applications inspite of its high reflection. But, for the terrestrial applications, properly protected silver is preferred because of high reflection.

### Specification:

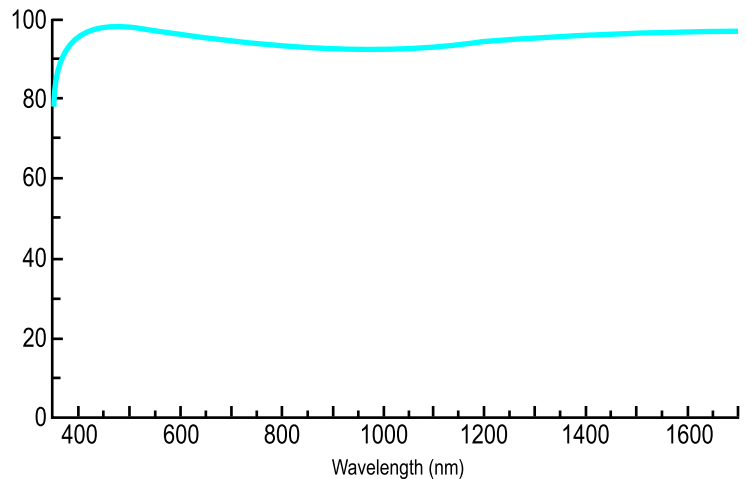
Substrate material	: Glass / metal
Coating technology	: Electron beam evaporation
Coating type	: Metallic silver with dielectric layers
Wavelength range	: VIS-NIR
Coating performance	: $R \geq 94\%$
Clear aperture	: $> 90\%$ of the specified aperture

### Application:

- As a front surface reflection mirror for solar concentrators, terrestrial astronomical mirrors etc.
- As reflection mirrors in optical systems with multiple beam reflections
- On prism surfaces
- Laser Projection Scanners
- Laser Applications
- Infrared Mirror

Note: Other custom specified coatings can be done.

Along with the standard metal coatings, copper, chromium, nickel metalizations can be done.



## GOLD MIRRORS

Gold has the absorption in the visible but has the broad and flat reflection spectrum from NIR to MIR region. Gold coated mirror are the preferable candidates in NIR – MIR region. Bare gold mirror has slightly more reflection than the protected ones. But, in order to mitigate the effect of tarnish, the mirrors are protected with the help of dielectric top layers on gold.

### Specification:

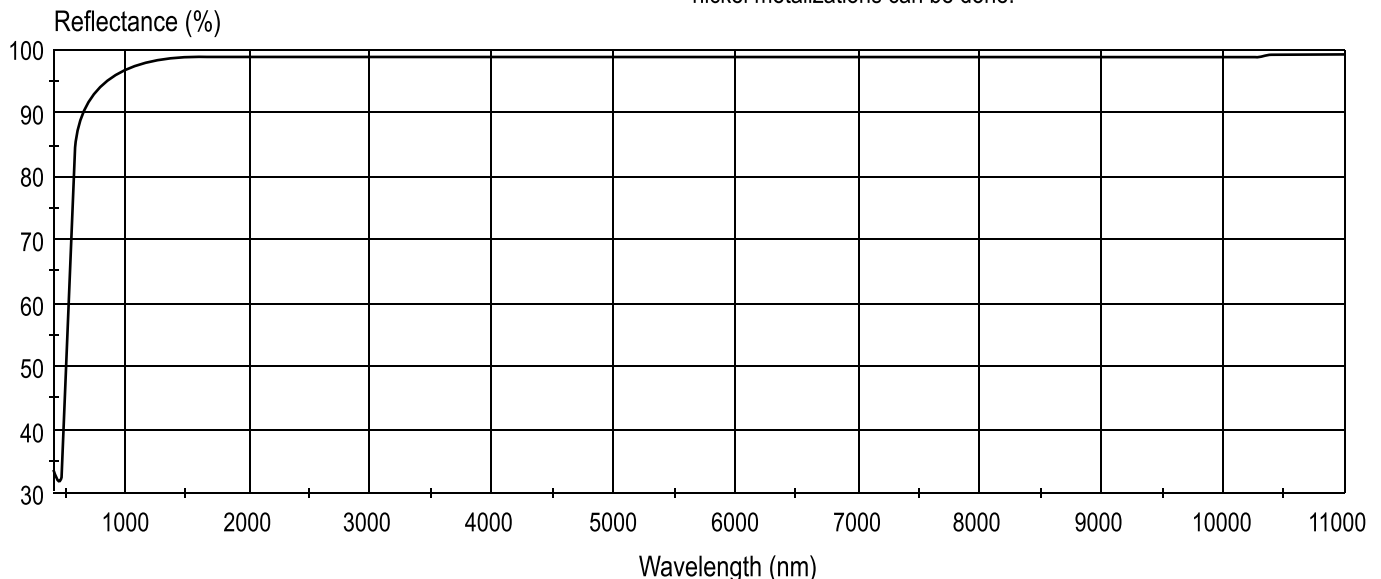
Substrate material	: Glass / metal / pyrex etc.
Coating technology	: Sputtering / Electron beam evaporation
Coating type	: Metallic gold with dielectric layers
Wavelength range	: NIR-MIR
Coating performance	: $R \geq 98\%$
Clear aperture	: $> 90\%$ of the specified aperture

### Applications:

- As a front surface reflection mirror for solar concentrators, terrestrial astronomical mirrors etc.
- As reflection mirrors in optical systems with multiple beam reflections
- On prism surfaces
- Laser Applications
- Infrared Mirror

Note: Custom specified enhanced-mirror designs are possible

Along with the standard metal coatings, Copper, chromium, nickel metalizations can be done.





**Hind High Vacuum Company Pvt. Ltd.**

Site No.17, Phase 1, Peenya Industrial Area,  
Bangalore 560 058, INDIA. Ph: +91 (0) 80 41931000.  
Fax: +91 (0) 80 28394874. Email: tfdsales@hhv.in  
Web:www.hhv.in

**Branch offices:**

**Vadodara:** Ph: 0265 2331578, Fax: 0265 2331505/ 2341316

**Kolkatta:** Ph: 033 24661462, Fax: 033 24662830

**Chennai:** Ph: 044 24891061, Fax: 044 24891061

**Hyderabad:** Ph: 040 23313721, Fax: 040 23329180

**Mumbai:** Ph: 022 25567733, Fax: 022 25563724

**New Delhi:** Ph: 011 26282410, Fax: 011 26282410

**Pune:** Ph: 020 25466095, Fax: 020 5466095

