

OHARA

Ohara Corporation

S-PHM52Q

Improved processability and chemical durability

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S-PHM52Q is an optical glass with the same refractive index as S-PHM52 and nearly the same abbe number. Optical materials in the PHM region are generally characterized by a large, negative dn/dT value. However the dn/dT value of S-PHM52Q is actually close to 0, enabling an optical design that suppresses the effects of temperature drift. In addition, while S-PHM52 has the lowest dispersion and largest number of relative partial dispersion deviation of Δθg, F in nd ≈ 1.62, it is also soft, relatively fragile, and easily scratched. S-PHM52Q has improved workability and chemical durability while maintaining the same basic optical properties. (maximum THK is 35mm)

Advantages

Improved chemical durability:

Water Resistance [RW(p)]: Class 1, Acid Resistance[RA(p)]: Class 3

Improved mechanical durability Abrasion (Aa): 313

The dn/dT value is close to 0 dn/dT (Dline 40°C~60°C): -0.7×10-6/°C

Low specific gravity (conventional ratio): 3.51

Comparison

Type	Code	nc	nd	nF	ng	vd	s.g.	Coloring
S-PHM52Q	618633	1.61550	1.61800	1.62479	1.63008	63.32	3.51	365/325

Characteristics

1. Acid resistance / RA(P): Class 4 → 3

Abrasion / Aa: 468→313

2. dn/dT: Close to zero

3. Low specific gravity

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S-PHM52Q

nd

vd

S-LAL18

S-LAL8

S-LAL14

S-LAL19

S-PHM52

S-PHM53

S-FPM2

S-FPM3

S-BSM18

S-BSM10

S-BSM14

S-BAL14

	S-PHM52Q	S-PHM52
Refractive index: nd	1.61800	1.61800
Abbe number: vd	63.32	63.33
Partial dispersion ratio θg, F	0.5426	0.5441
Deviation of Partial dispersion Δθg, F	0.0036	0.0051
dn/dT(Dline 40~60°C)	-0.7	-3.6
Expansion coefficients α(10-7/°C)	-30~70°C: 88 +100~300°C: 103	-30~70°C: 101 +100~300°C: 120
Transformation Temp Tg(°C)	577	587
Yield point At(°C)	614	617
Coloring	λ80(Δ70): 365 λs: 325	λ80(Δ70): 370 λs: 325
Water resistance: RW(P)	1	1
Acid resistance: RA(P)	3	4
Wheathring resistance: W(S)	1	2
Acid SR	51.0	5.0
Phosphate resistance	4.0	4.0
Specific gravity	3.51	3.67
Knoop hardness: Hk	420[4]	390[4]
Abrasion: Aa	313	468

S-PHM52Q “Weather resistance test”

Test method

Lid

Stirring blade (100rpm)

Double-side polished sample (30×30×3mm)

Holder

Aquarium

Distilled water

57.5°C

↑↓

64.0°C

Temperature profile

In order to accelerate the progress of the burn, it is carried out under harsh conditions.

Sample input

57.5°C

>360min

50min

10

64.0°C

50

10

Repeat (168 hours)

S-PHM52

S-PHM52Q

Strong burn

Weak burn

Provided this test to check the burn on the polished surface

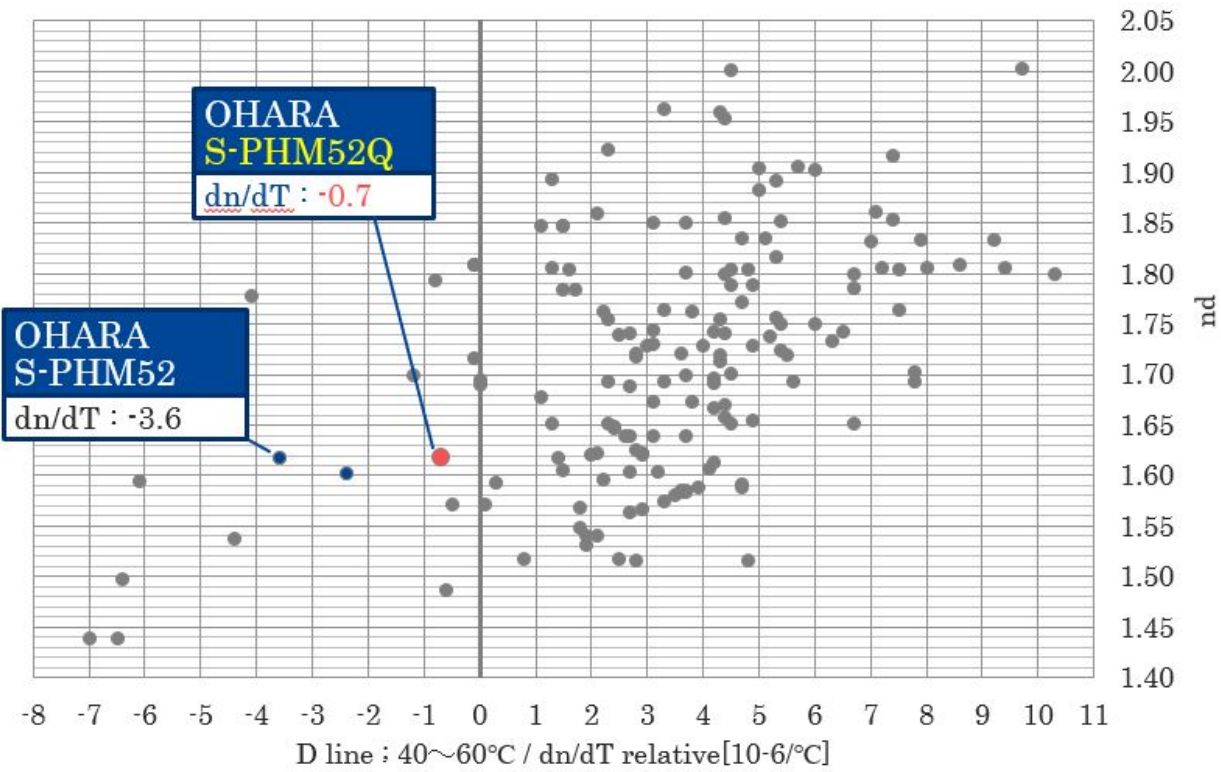
↓

Confirmed weak burn on S-PHM52Q

http://www.oharacorp.com/glass/s-phm52q.html

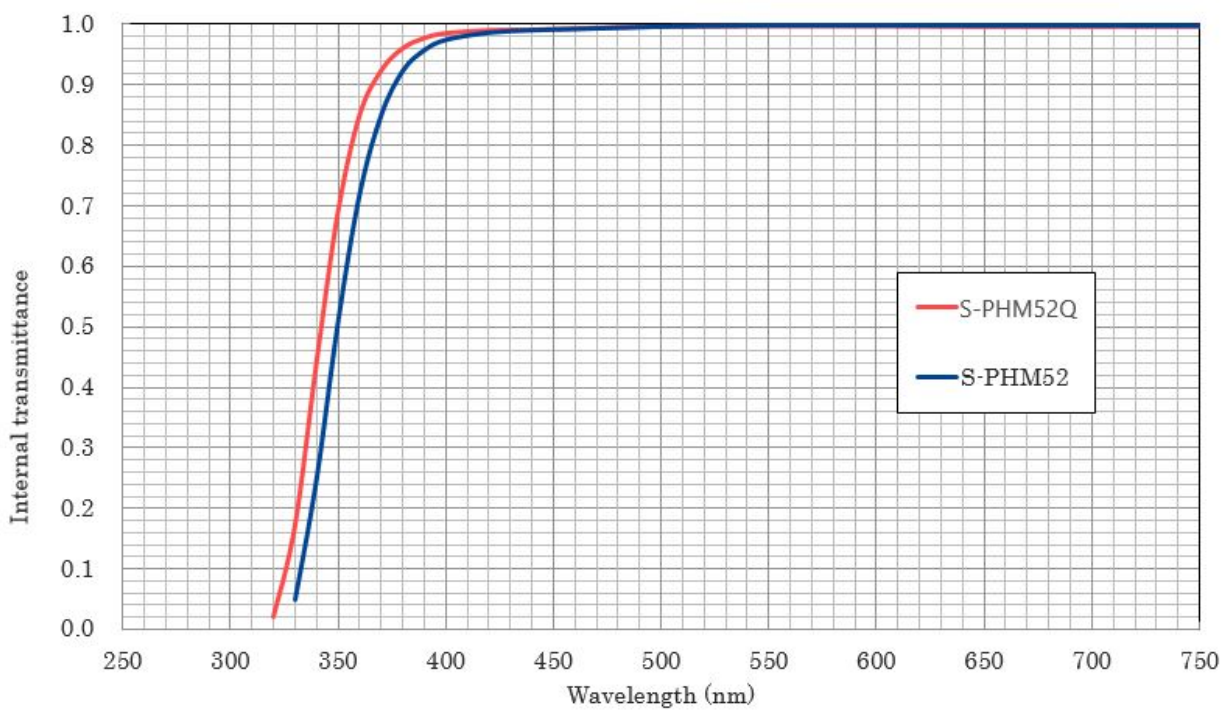
1/2

S-PHM52Q “dn/dT of PHM region”



The dn/dT value of S-PHM52Q is close to 0

S-PHM52Q “Internal transmittance”



Internal transmittance of S-PHM52Q has been improved comparing with S-PHM52